

5. Cylinder Block Assembly

S/N	Part number	Part name	Qty.	S/N	Part number	Part name	Qty.
1	1002014-81D	Cylinder block	1				
	(1002014B81D)						
2	Q5211020	Cylindrical pin	4				
3	CQ72232	Bowl plug	3				
4	CQ72240	Bowl plug	11				
5	1002023-81D	Choke plug-cylinder body	1				
6	1002021-53D	Jack bolt	2				
7	Q5211232	Cylindrical pin	2				
8	CQ72224	Bowl plug	1				
9	1002012-81D	Main bearing cap (RR)	1				
10	1002011-81D	Cylinder block assembly	6				
11	Q61902	Hexagon socket tapered plug	1				
12	1002013-53D	Bolt, main bearing	14				
	(1002013A53D)						
13	Q5210814	Cylindrical pin	14				
14	Q61906	Hexagon socket tapered plug	1				

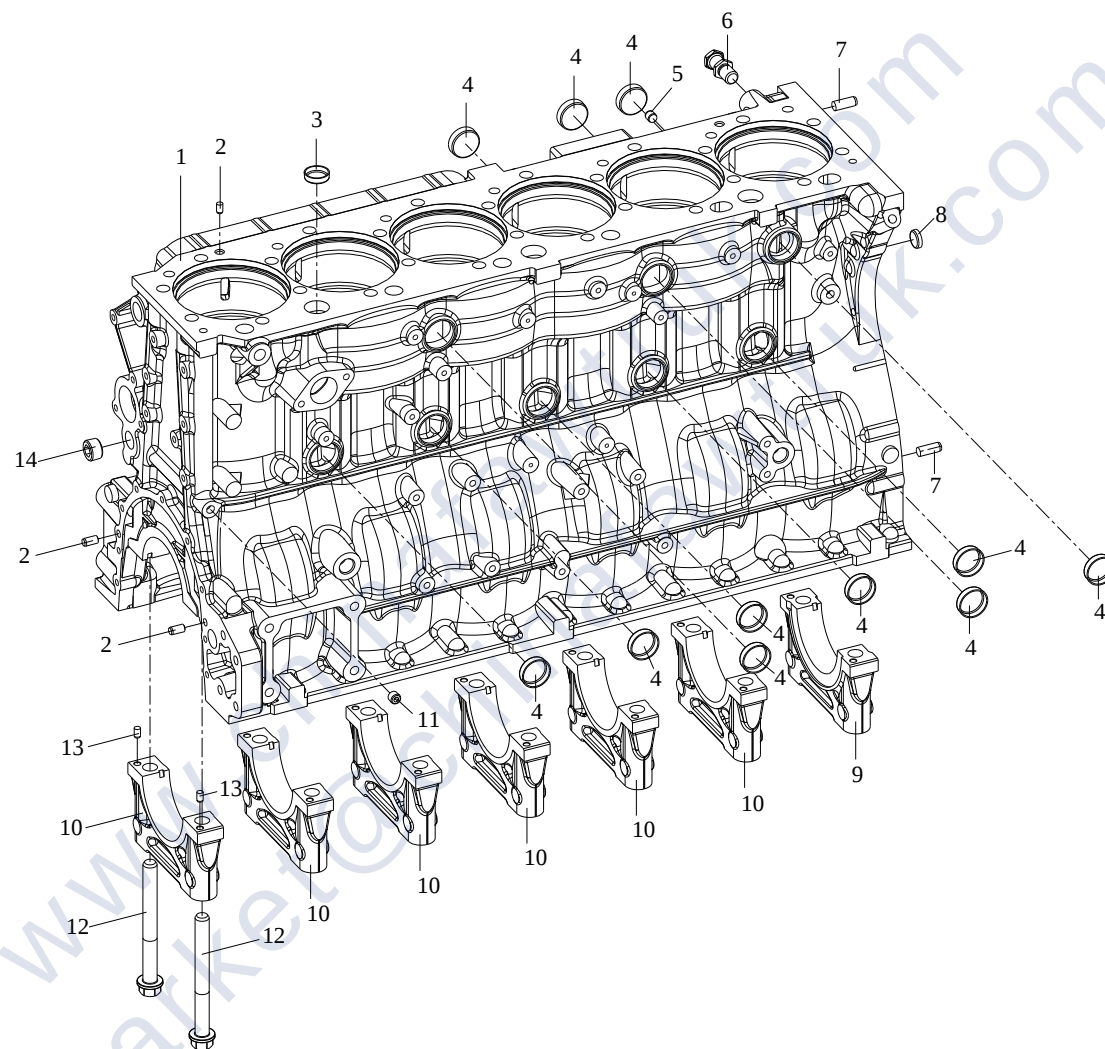


Fig. 5 Cylinder block assembly